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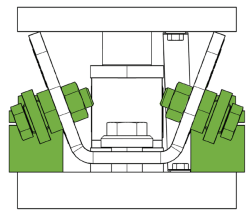
[www.mt.com/ind-downloads-powermount](http://www.mt.com/ind-downloads-powermount)

### Before You Begin

1»

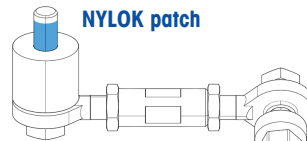


If weigh module is used in a dynamic situation, for example, vibration, mixing, ETC, optional stabilizer must be applied for safety.



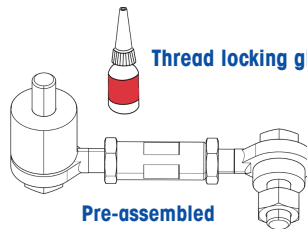
Optional stabilizer  
(One or two per weigh module)

NYLOK patch



Pre-assembled  
SS304 & CS stabilizers

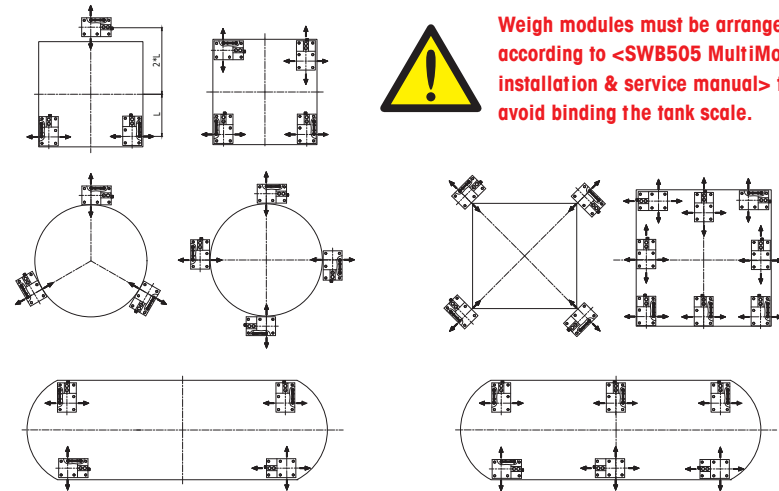
Thread locking glue



Pre-assembled  
SS316 stabilizer

### Plan Your Layout

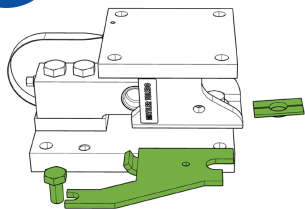
2»



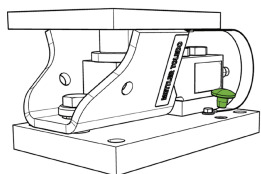
Weigh modules must be arranged according to <SWB505 MultiMount™ installation & service manual> to avoid binding the tank scale.

### Activate Weigh Modules

3»



Disassemble  
SafeLock™ spacer &  
SafeLock™ centering  
washer



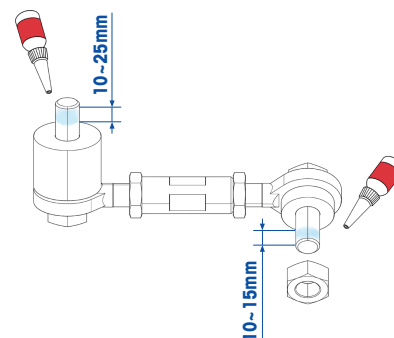
Remove the plastic  
plug from the hold in  
the base plate

### Pre-glue Stabilizer

4»



Add thread locking  
glue only for SS316  
version stabilizer.

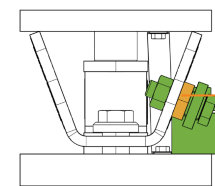


### Assemble the Stabilizer

5»



Tighten the bolts  
Size 1: M8, 20Nm  
Size 2: M10, 35Nm  
Size 3: M12, 60Nm



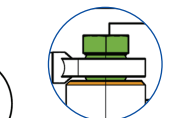
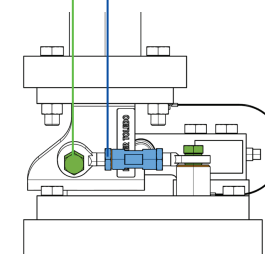
Confirm the nut  
installed outside  
the U-plate



Check and adjust

Step 1: Loosen the jam nuts  
Step 2: Turn the center coupler  
Step 3: Retighten the jam nuts

Note: The stabilizer has been pre-adjusted to the correct length for easy installation. Adjust only when it is necessary.



Chamfer on standoff  
4.4t (10k) model